



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

CUSTOM UNPAINTED

Order # 1173

D2512

Job Sheet 167997



Part No: D2512

Job Qty: 1 ea

Part Name: Basket Lid



Part Weight: 0 lbs

Job Created: 11/9/17

Due Date: 11/17/17

Type: AOG

Status: Scheduled

Priority: High

Job Tracking No:

Created By: Mario Poulin

Description:

Customer: Metro Aviation Inc (CMETR01)

PO Box 7008 Shreveport, LA, 71137 USA ph:(318) 222-5529 fx:(318) 698-5205.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/16/17	0.00	0.00	Start Up Large Fab2		CPL
100	Large Fab	1 pcs		11/16/17	0.00	15.13	Large Fab 1		CPL
110	QC	1 pcs		11/16/17	0.00	0.00	QC9		17-11-15
120	QC	1 pcs		11/16/17	0.00	0.00	QC5		17-11-15
125	HandFinish	1 pcs		11/17/17	0.00	1.35	HandFinish2		
150	QC	1 pcs		11/17/17	0.00	0.00	QC3		
160	Packaging	1 pcs		11/17/17	0.00	0.00	Packaging3		
170	QC21-SA	1 Ea		11/17/17	0.00	0.00	QC21		Smb

Part Op 100 - 1- Weld ribs as per Dwg D2512 using Welding Jig DT 9436 ***INSTALL D2012-117 CLEVIS ONLY ON D130-701-
Descriptions: XXX** 2- WELD MESH AND REMOVE SECTIONS OF MESH WHERE INDICATED AS PER DWG
170 - ***INSTALL D2012-117 CLEVIS ONLY ON D130-701-041***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2232-1 156805	2	13	0	0
	D2236 5008339	4	0	0	0
	D2506 164115	1	10	0	0
	D2512-3 157743	2	8	0	0
	D2512-5 5008385	6	0	0	0
	D2512-7 160107	3	6	0	0
	D2581 5005842	2	107	0	0
	D3825-043 5008393	2	0	0	0
	D3833-7 5005823	2	8	0	0
	M304EX0.75-16F 500737	19	558	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		DISPOSITION		AGAINST DEPARTMENT/PROCESS					
		Newwork ☐ Scrap ☐ As-is ☐ Improved ☐	Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐			
Mfg Date: 11/14/17 Job No: 167997		QTY Effective : _____				MRB (QSI042) Approval			
		Disposition				Completed By			
						Lead hand / Supervisor Approval Verification			
						QC / QA Coordinator Approval			
PART NO: D2512 Revision: Start up Operation Operation: Change No:		FAULT CATEGORY							
		☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center	☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence					
Substation ☐ Past Expiry Date ☐ Misidentified ☐	Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Marks/Chatter ☐ OTHER : _____							